



Corporate Headquarters:  
17635 NE 67<sup>th</sup> Ct.  
Redmond, WA 98052  
(800) 548-1231  
www.permachink.com

Manufacturing:  
1605 Prosser Road  
Knoxville, TN 37914  
(800) 548-3554

## LIFELINE Accents™

**Product Description:** Lifeline Accents™ is our newest two coat color finish developed to make your home look fashionable. The new colors create a wonderful accent for your wood trim, interior and exterior walls, millwork and timber, furniture and other wood elements of your home. Lifeline Accents™ provides high coverage rates, excellent UV protection and long lasting color retention.

### *Technical Data: Exterior or Interior*

- **Colors:** Available in eighteen colors
- **Packaging:** 1 gal. container, samples available.
- **Surface Preparation:** Must be applied to clean, dry surface.
- **Application Temperature Range, °F :** 40-90 ; Do not apply in direct hot sunlight.
- **Application Methods:** Airless Sprayer, brush.
- **Application Rates:** 1<sup>st</sup> Coat 350 -450 ft<sup>2</sup>/gal ; 2<sup>nd</sup> Coat 600 - 800 ft<sup>2</sup>/gal.
- **No. Coats:** 2 Coats + 1 Coat Advance Gloss/Satin (Exterior) ; 1 or 2 Coats +1 Coat Acrylic Gloss/Satin or Sure Shine Gloss/Satin (Interior).
- **Toxicity:** Non Toxic.
- **Shelf Life:** 1 Year.
- **Drying Times:** Dry to touch in 2-4 hours, Cures in 72 hours, however times will vary with temperature and humidity.
- **Clean-Up:** Soap and Water
- **% Solids :** 17.5 - 20 (Exterior); 17 - 19 (Interior)
- **VOC, g/L :** { 232 (Exterior) ; 206 (Interior) } [Regulatory Less Water]
- **Storage:** Freeze Thaw Stable
- **Viscosity, #2 Zahn C, 25°C :** 17.5 - 21.0 (Exterior) ; 18.0 - 24.0 (Interior)
- **Density, lb./gal.:** 8.45- 8.70 (Exterior) ; 8.40 - 8.60 (Interior)
- **Specific Gravity, SG:** 1.01-1.04 (Exterior) ; 1.01 - 1.03 (Interior)
- **pH :** 8.80 - 9.30 (Exterior) ; 8.00 - 8.60 (Interior)